

Batumi Navigation Teaching University Publications ბათუმის ნავიგაციის სასწავლო უნივერსიტეტის გამოცემები

BOOK OF PROCEEDINGS

VI International Scientific Conference ISTSML 2022

ONLINE/VIRTUAL

EDITOR

Professor Dr. Badri GECHBAIA

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VI International Conference on Sustainable Transport System and Maritime Logistics.
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© BNTU, 2022. – 188 pages.

ISBN 978-9941-492-80-8

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OPTIMIZATION OF THE WAGON DEPOT INVENTORY MANAGEMENT SYSTEM

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Optimization of the wagon depot inventory management system of a metallurgical enterprise in modern economic conditions has carried out by promptly changing the size of the insurance stock. To solve one of the tasks of the inventory management system, the calculation of the average size of the insurance stock of wagon parts and components for the short- and medium-term periods has performed. The calculation has performed in several stages and presented as an algorithm. The proposed approach has made it possible to determine the total value of the deficit of wagon component assemblies and parts for a wagon depot.

Due to the uncertainty of the input characteristics of supply and demand under various economic conditions, the system for ensuring the operational readiness of wagons of industrial transport may enter a "deficit state", i.e. the level of stocks takes negative values. As a result, wagon depot repair and maintenance areas have to wait for some time for the supply of spare parts, which means that the quality of service decreases. On the other hand, availability of excessive stocks of wagon parts and components in the depot warehouses of an industrial enterprise requires additional expenses for their maintenance. Therefore, there is a need for justification of rational and, if possible, optimal size of the stock of wagon components and parts.

There are a number of methods to optimize the level of inventories at different enterprises. Optimization of the stock management system of a wagon depot of a metallurgical enterprise is carried out by promptly changing the insurance stock size [1. Pp. 92].

The insurance stock size is calculated, as a rule, for a medium-term period with subsequent regular adjustments [2. Pp. 392]. However, too frequent changes in the parameters of the inventory management system complicate the rhythmic operation of the logistics chain for wagon parts and components and make it "unstable".

One of the tasks of planning the inventory management system is to calculate the average size of the insurance stock of wagon components and parts for the short- and mediumterm periods. The calculation is carried out in several stages.

Stage 1. Calculation of average values of intensity of demand for wagon component parts.

Stage 2. Forecasting the component parts demand volume at certain business situations of industrial enterprise. Identification of the main development trend by least squares method.

Stage 3. Planning the volume of supply and development of wagon parts, scheduling their receipt and expenditure.

Stage 4. Measuring the inventory management system reliability, which is to calculate probabilities of component parts shortage at deficit.

The final stage involves the calculation of the impact of various independent conditions on inventories. When implementing the fourth stage, it is necessary to consider the influence of three main factors on the appearance of shortage in the chain of wagon component parts supply: heterogeneity of requests for components and parts in the system of wagon operational readiness supply; reliability of the supplier, which is the ability to supply the required batch of wagon component parts on the first demand; reliability of the supply system within the enterprise, which is the delivery of a batch of wagon parts and components within the stipulated time or by stipulation.

The calculation procedure is presented as an algorithm in figure 1.



Fig. 1. The scheme of inventory management system reliability for wagon components and parts

Practical implementation of the proposed mechanism made it possible to determine the total value of deficit of components and parts for the wagon depot of one of the metallurgical enterprises of Ukraine, which amounted to 10 % of the total number of necessary reserve for wagons. At the same time, 5 % of this number falls on the main plant areas - sinter and steelmaking, which is caused by the most difficult operating conditions of wagons. Thus, the developed model of applications for repair resources and works makes it possible to ensure the timeliness and completeness of repair work.

Keywords: inventory management system, insurance stock size, logistics chain, wagon depot, wagon components

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Sustainable Transport System and Maritime Logistics ISTSML 2022

Proceedings of the VI International Scientific Conference

Batumi, Georgia June 24, 2022

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