#### ПЕРЕЛІК ТИПОВИХ ЗАВДАНЬ ДЛЯ РОЗВ'ЯЗКУ, З ЯКИХ ФОРМУВАТИМУТЬСЯ БІЛЕТИ ДЛЯ ПРОВЕДЕННЯ МОДУЛЬНОЇ КОНТРОЛЬНОЇ РОБОТИ

## МОДУЛЬ 1

- 1. Machine elements. Main definitions (machine, element, subassembly, two groups of machine elements).
- 2. Design and checking calculation Criteria of serviceability (characterize every criterion).
- 3. Determination of acting and allowable stresses. Strength condition for tension (compression), torsion, shear and bending.
- 4. Determination of allowable stresses for plastic and brittle materials, variable loads.
- 5. Transmissions. Classification.
- 6. Parameters of mechanical drive
- 7. Gearings. Advantages of gearings. Classification of gearings
- 8. Failure of teeth (characterize every of them).
- 9. Materials and heat treatment of toothed wheels
- 10.Calculation of allowable contact and bending stresses
- 11.Geometry of standard spur gears. Forces in the engagement of spur gear
- 12. Helical gears features. Forces in the engagement. Equivalent straight spur gear
- 13. Bevel gears. Geometry of bevel gears. Forces in the engagement
- 14. Worm gearings. Advantages and disadvantages of worm gears. Geometry of the worm and worm gear.
- 15.Forces in the engagement of the worm gearing. Material for worm gearing. Heat removal analysis of the worm gearing
- 16.Belt drives. Classification. Advantages and disadvantages.
- 17. Chain drives. Classification. Advantages and disadvantages.

## **Examples of problems**

1. Determine centre distance  $a_w$ , gear face width  $b^g$ , pinion and gear nominal pitch circle diameters  $d^g$ ,  $d^p$ , addendum circle diameters  $d^g_a$ ,  $d^p_a$ , dedendum circle diameters  $d^g_f$ ,  $d^p_f$  of standard involute straight spur gear, if  $z^p=17$ ,  $z^g=51$ , m=3 mm,  $\psi_{ba}=0.4$ .

2. Determine module m, nominal pitch circle diameter d, addendum circle diameter  $d_a$ , dedendum circle diameter  $d_f$  and pitch P of the straight spur gear with external contact, if whole depth of a tooth h = 13.5 mm, number of teeth z = 25.

3. Determine normal module  $m_n$ , helix angle  $\beta$ , dedendum circle diameter  $d_{f_i}$  normal pitch  $P_n$ , dedendum of a tooth  $h_f$  of the helical spur gear, if addendum circle diameter  $d_a=120$  mm, nominal pitch circle diameter d=112 mm and number of teeth z = 27.

4. Determine pitch angles  $\delta^{p}$ ,  $\delta^{g}$ , outer cone distance R<sub>e</sub>, gear face width  $b^{g}$ , external pitch circle diameter  $d_{e}^{p}$ , external addendum circle diameter  $d_{a}^{p}$  of the pinion of bevel gears, if  $z^{p}=20$ ,  $z^{g}=63$ ,  $m_{e}=3$  mm,  $\psi_{bR}=0.285$ .

5. Determine external module  $m_e$ , number of teeth of the gear  $z^g$ , outer cone distance  $R_e$ , external addendum circle diameter  $d_a{}^g$ , external dedendum circle diameter  $d_f{}^g$  of the gear of bevel gears, if  $d_e{}^g = 135$  mm,  $h_f = 3.6$  mm,  $\delta^g = 75^{\circ}$ .

6. Determine centre distance  $a_w$  of the worm gearing, worm and worm gear pitch circle diameters  $d^w$ ,  $d^g$ , major and minor diameters of the worm  $d_a^w$  and  $d_f^w$ , lead angle  $\gamma$  of the worm, if  $z^w=1$ ,  $z^g=55$ ,  $q^w=8$ , m=4 mm.

7. Determine axial module m, worm and worm gear pitch circle diameters  $d^w$ ,  $d^g$ , addendum and dedendum circle diameters of the worm gear  $d_a{}^g$  and  $d_f{}^g$ , lead angle  $\gamma$  of the worm, if  $a_w = 130$  mm,  $z^w = 2$ ,  $z^g = 42$ ,  $q^w = 10$ .

8. Determine velocity ratio u, efficiency  $\eta$ , input and output torques  $T_{inp}$ ,  $T_{out}$ , input and output rotational speeds  $n_{inp}$ ,  $n_{out}$  for single – stage speed reducer, if  $P_{inp}=4$  kW,  $P_{out}=3.5$  kW,  $\omega_{inp}=100$  sec<sup>-1</sup>,  $z^p=20$ ,  $z^g=60$ .

9. Determine normal force  $F_n$ , turning force  $F_t$  and radial force  $F_r$ , acting at the engagement of straight spur gears, if torque at the pinion  $T^p=400$  N m, nominal pitch circle diameter of the pinion  $d^p=80$  mm, pressure angle  $\alpha_w=20^\circ$ .

10. Determine normal force  $F_n$ , turning force  $F_t$ , radial force  $F_r$  and axial force  $F_a$  acting at the engagement of helical spur gears, if torque at the pinion  $T^p=520$  N m, nominal pitch circle diameter of the pinion  $d^p=80$  mm, helix angle  $\beta=10^\circ$ , pressure angle  $\alpha_w=20^\circ$ .

11. Determine normal force  $F_n$ , turning force  $F_t$ , radial force  $F_r$  and axial force  $F_a$  acting on the pinion of bevel gears, if torque at the pinion  $T^p=350$  N m, mean pitch circle diameter of the pinion  $d_m^p=100$  mm, pitch angle  $\delta^p=16^{\circ}$ , pressure angle  $\alpha_w=20^{\circ}$ .

12. Determine normal force  $F_n$ , turning force  $F_t^g$ , radial force  $F_r^g$  and axial force  $F_a^g$  acting at the engagement of the worm gearing, if torque at the worm  $T^w=120$  N m, torque at the worm gear  $T^g=1350$  Nm, major diameter of the worm  $d^w=80$  mm, pitch circle diameter of the worm gear  $d^g=250$  mm, lead angle  $\gamma=13^\circ$ , pressure angle  $\alpha_w=20^\circ$ .

# МОДУЛЬ 2

- 1. Shaft and axles. Definitions. Classification. Materials. Strength analysis of shafts.
- 2. Determination of the shaft minimal diameter. Designing the shaft construction.
- 3. Bearings (sliding contact bearings and rolling contact bearings). Advantages (disadvantages) of rolling contact bearings.
- 4. Classification of rolling contact bearings. Main failures. Calculation of rolling contact bearings
  - 5. Couplings. Coupling functions. Classification.
- 6. Keyed joints. Advantages and disadvantages. Classification.
- 7. Splined joints. Advantages and disadvantages. Classification.
- 8. Threaded joints. Advantages and disadvantages. Characterise threaded joints formed by a bolt, a screw and a stud
- 9. Classification of threads. Geometrical parameters of the cylindrical thread.
- 10. Riveted joints. Materials. Advantages and disadvantages.
- 11. Riveted joints. Classification. Efficiency. Strength analysis.
- 12. Welded joints. Advantages and disadvantages. Classification. Strength analysis.

#### **Examples of problems**

1. Determine the minimal diameter and design the shaft of the single stage bevel gear speed reducer if T = 300 N m,  $[\tau] = 20$  MPa.

2. Determine rated life in hours Lh for tapered roller bearing with movable inner ring, if  $F_r = 15 \text{ kN}$ ,  $F_a = 5 \text{ kN}$ , X = 0.6, Y = 1.8, C = 40 kN, n = 120 rpm, t<100 °C, Ks=1.3.

3. Determine basic load rating C for radial-thrust ball bearing with movable inner ring, if  $F_r=16$  kN,  $F_a=2$  kN, X =0.45, Y=1.62,  $L_h=12000$  hours, n=80 rpm, t<100 °C, Ks=1.3.

4. Select a sunk key for the shaft of diameter d=40 mm and analyse it for bearing strength and shearing strength, if torque T=250 N m, design key length  $l_d$ =56 mm,  $[\sigma_{bear}]$ =100 MPa,  $[\tau_{shear}]$ =60 MPa.

5. Determine bolt diameter d of the tightened threaded joint loaded by a torque only, if  $F_{ten}=8$  kN,  $[\sigma_{ten}]=100$  MPa.

6. Determine bolt diameter d of the threaded joint loaded by an axial force  $F_a$  only, if F=7 kN,  $[\sigma_{ten}]=100$  MPa.

7. Determine bolt diameter d of the threaded joint when bolt is fitted into hole with some play, if F= 2 kN (not F<sub>pr</sub>),  $[\sigma_{ten}]$ = 130 MPa, f = 0.2, i=2.

8. Determine bolt diameter  $d_0$  of the threaded joint when bolt is fitted into hole with small interference, if F= 8 kN,  $[\tau] = 60$  MPa

9. Determine the number of required rivets if the rivet diameter d = 4 mm, shearing force F = 17 kN, the minimum thickness of the plate  $\delta = 3$  mm and the allowable shearing stress [ $\tau$ ] = 270 MPa.

10. Determine the bearing force F of riveted joint if the rivet diameter d = 4 mm, number of rivets z = 4, the minimum thickness of the plate  $\delta_{min} = 10$  mm and the allowable bearing stress [ $\sigma$ ] = 250 MPa.

11. Determine the plate width (b) if the rivet diameter d = 6 mm, z = 2, the minimum thickness of the plate  $\delta_{min} = 7 \text{ mm}$ , tearing force F = 28 kN, and the allowable tensile stress  $[\sigma] = 400 \text{ MPa}$ .

12. Check lap weld for shear if the shearing force F = 12 кH, length weld l = 40 мм, thickness of the plate  $\delta$  (k) = 7,5 мм. Allowable shear stress [ $\tau$ ]' = 100 МПа.

13. Determine the tearing force of the butt weld, if thickness  $\delta = 6$  mm, width b= 70 mm. The allowable tensile stress [ $\sigma$ ]' = 110 MPa.